

541 SPLIT

DART AEROSPACE LTD		Work Order:	24475 A
Description: Bolt RF 04.11.29		Part Number:	D3121-21
Dwg: D3121 Rev. B2 C2 04.02.19		Qty:	49 700
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler RF 04.03.23 DWG NOT RECD	AB	05/10/06	100
2	MC	Turn D3121-21 Material: AISI 303 SS 1/2" Hex Bar (M303H0.500) Identify as D3121-21 Batch: <u>116140</u>	me	05/10/11	104
3	MV	Deburr break all sharp edges 0.005" to 0.010"	J.S	05/10/13	49
4	QC2	Inspect parts as they come off the CNC machine	me	05/10/11	104
5	QC8	Second check	BC	05.10.13	49
6	ST	Identify and Stock	CL	05/10/13	49
7	AC	Cost / part <u>.41</u>	SOC	05-11.23	49
8	DC	Close W/O <u>1.91</u> Inspect Level 21	Q	05/10/14	49
9					

Rev	Date	Change	Revised By	Approved
A	04.02.09	New issue	KJ/DS	

RELEASED
04.02.09

missing
traveler